

# ORD Problem Solved!

## Featured Compound: V1289-75

### Best Low Temperature Performance

V1289-75 is Parker's low temperature (-40°C TR-10) fluorocarbon material with superior low temp sealing properties compared to GLT-type fluorocarbons, and with comparable fuel resistance and mechanical properties. It has also passed leakage testing requirements at -50°C in automotive and aerospace environments.

V1289-75 is designed to have the best low temperature properties of any fluorocarbon rubber compound available. The low temperature resilience of V1289-75 exceeds all other fluorocarbon materials tested to date. Rubber compounds lose spring force as they approach their TR-10 temperature. At around -15°C, V1289-75 generates approximately the same sealing force as a traditional A-type fluorocarbon compound. However, the A-type material drops to near-zero contact sealing force at around -18°C. Compound V1289-75 continues to show excellent retained sealing force down to -40°C. See chart below.

In addition, the methanol swell resistance of V1289-75 is similar to that of low-swell F-type and GFLT-type fluorocarbon compounds. While A-type and GLT-type fluorocarbon compounds typically swell more than 100% in an 85% methanol / Fuel C blend, F-type and GFLT-type materials typically swell around 10%. Compound V1289-75 matches this level of compatibility.

As a result, V1289-75 can be considered an improved-performance alternative for GLT or GFLT fluorocarbon technology in many applications. For more information on this or any of Parker's 200+ rubber compounds, please contact a Territory Sales Manager or Applications Engineer.



### Application Success Story

**Application:**  
Automotive fuel system

**Problem:**  
The customer had low temperature leakage at -40 °C with a GFLT fluorocarbon O-ring in a gasoline fuel system component.

Fluorosilicone could not be used due to permeation, and GLT fluorocarbon compounds swelled significantly in the fuel-alcohol blends used in testing. High temperature and compression set concerns eliminated fuel-resistant nitrile materials from consideration for this application.

**Parker Solution:**  
Parker developed compound V1289-75

utilizing a new low temperature fluorocarbon elastomer. V1289-75 offered similar or better fluid compatibility with improved low temperature performance over GFLT or GLT fluorocarbon polymers.

**Outcome:**  
The customer tested V1289-75 prototypes in their application and submitted them to a full spectrum of fluid immersion tests. Not only did V1289-75 successfully pass the fluid immersion tests, but V1289-75 demonstrated successful static sealing down to -50 °C. V1289-75 was approved for the application, and Parker was awarded the full production volume purchase order

Compound	TR-10	Temperature Range
V1289-75	-40°C	-48°C to 200°C
A-type FKM	-18°C	-26°C to 200°C
GLT-type FKM	-31°C	-40°C to +200C
GFLT-type FKM	-28°C	-37°C to +200°C